

REVISED 01-2023: Added note to burr threads of Concrete Box Ties.
ENGLISHIGNEDPRECASTCULVERTS.DGN - PES 2-20-T1 S2 - THIS SHEET ISSUED 12-2020.

At & Ab Reinf.		
Span S (FT)	Req'd. At (IN²/FT)	Req'd. Ab (IN²/FT)
6	0.22	0.34
8	0.24	0.46
10	0.31	0.59
12	0.39	0.74

Parapet Longit. Reinforcing	
Span S (FT)	Required Bar Size
6	#5
8	#6
10	#6
12	#7

Apron Dimens.	
Box Rise R (FT)	Apron Length L (FT)
3	7'-0"
4	10'-0"
5	13'-0"
6	16'-0"
7	19'-0"
8	22'-0"
9	25'-0"
10	28'-0"
11	31'-0"
12	34'-0"

Dimens.		Ah & As3 Reinf.		
Span S (FT)	Section Ht. H (FT)	Req'd. Ah (IN²/FT)	Bottom Slab Thick. (IN)	
			Required As3 (IN²/FT)	
6			8	10
	3	0.20	0.20	---
	4	0.20	0.20	---
	5	0.20	0.20	---
	6	0.20	0.20	---
	7	0.23	0.23	---
	8	0.34	0.31	---
8			8	10
	4	0.24	---	0.24
	5	0.24	---	0.24
	6	0.24	---	0.24
	7	0.24	---	0.24
	8	0.26	---	0.24
	9	0.38	---	0.29
	10	0.54	---	0.37
10			8	10
	4	0.24	---	0.24
	5	0.24	---	0.24
	6	0.24	---	0.24
	7	0.24	---	0.24
	8	0.24	---	0.24
	9	0.36	---	0.31
	10	0.51	---	0.40
	11	0.70	---	0.50
	12	0.94	---	0.62
12			8	10
	4	0.24	---	0.24
	5	0.24	---	0.24
	6	0.24	---	0.24
	7	0.24	---	0.24
	8	0.24	---	0.26
	9	0.34	---	0.34
	10	0.49	---	0.42
	11	0.67	---	0.53
	12	0.90	---	0.65

Note: "H" is the largest vertical dimension of the section.

Construction Notes:

Precast box culvert end sections shall be constructed in accordance with details and notes, as shown below:

Reinforcing for precast end sections & curtain walls shall be welded wire reinforcing (WWR) meeting the requirements of AASHTO LRFD Section 5. The concrete cover over the reinforcing steel shall not be less than 1.5 inches or greater than 2.0 inches.

Refer to sheets PRCB G1-20 & PRCB G2-20 for additional notes and details.

Refer to "Fabric Layer Detail" on sheet PRCB G2-20 for multiple WWR layers.

Burr threads of Concrete Box Ties without damaging galvanizing to prevent nut rotation after tightening is complete.

- ① Use tongue on inlet end section and groove on outlet end section.
- ② Fill holes with grout. Grout shall consist of 1 part cement and 2 parts sand. Use air entrained portland cement. Grout mix shall have a maximum slump of 4 inches.
- ③ Floor thickness (Tb) shall be, Tb = 8 in. for 6 foot span, Tb = 10 in. for all other spans.
- ④ Joint "Option A": Provide joint in walls and floor. Terminate joint at haunch. See "Detail A" on Sheet PES 1-20-T1.
- ⑤ Joint "Option B": Provide continuous joint in walls, floor and haunch.
- ⑥ Haunch dimension to match barrel haunch size.
- ⑦ Minimum longitudinal reinforcement shall be 0.06 sq. inches per peripheral foot on all faces of the end section, except in the tongue and groove area.
- ⑧ Lap splices shall be Class B and shall be designed according to the AASHTO LRFD Bridge Design Specifications, Section 5.
- ⑨ Optional eyebolts shall conform to ASTM A307. Eyebolts and nuts shall be galvanized in accordance with ASTM A153. The eye of the eyebolt shall be cast flush with the concrete surface.

Dowel Setting Note (Fence Anchor):

The 5fa bars or eyebolt may be set as dowels in drilled holes. Holes shall be drilled to the depth required to achieve bar embedment as shown in the "Side Elevation" or "Detail C". The dowels shall be installed in accordance with the Manufacturer's recommendations. Either of the following systems may be used as a bonding agent:

- A. Polymer grout system shall be in accordance with Article 2301.03, E, of the Standard Specifications.
- B. Hydraulic cement grout systems. Drilled holes are to be 2½ times the dowel diameter and are to be blown clean with compressed air immediately prior to placing grout. The hydraulic cement grout shall be one of those approved in Materials I.M. 491.13.

Note: See sheet PES 1-20-T1 for details used in conjunction with this sheet.

01-2023
LATEST REVISION DATE


APPROVED BY BRIDGE ENGINEER



Standard Design
Single Precast Reinforced
Concrete Box Culverts
December, 2020

Type 1 End
Section Details
For Skews up to 7.5°; 6' - 12' Spans

PES 2-20-T1
Sheet 2 of 2